HYPER COMPRESSORS
FOR LDPE PRODUCTION –
CUSTOMERS' CHOICE SINCE 1951

Compressors for a Lifetime®
YOUR PROCESS KNOW-HOW AND OUR TECHNICAL EXPERIENCE
A SOUND FOUNDATION FOR A BENEFICIAL PARTNERSHIP
Hyper Compressor
Booster/primary compressor
Reactor
Separators
Extruder
Storage
PE pellets
Fresh ethylene gas
\[\text{C}_2\text{H}_4\]
– Cable & wire
– Foils
– Shopping bags
– Waste bags
– Hoses
– Special bottles
– Many more
TECHNOLOGY AT ITS BEST
SAFETY AND RELIABILITY

KEY COMPRESSOR COMPONENTS –
FOR BEST PERFORMANCE AND LONGEST LIFETIME

CENTRAL VALVES
– Combined suction/discharge multi-poppet valve for compact design
– In full metal execution to withstand wear for long durability
– Autofrettage treated to withstand high pressures
– Optimized flow for best performance and long lifetime

HIGH-PRESSURE PACKINGS
– Applied technology based on decades of experience
– Extremely high sealing efficiency and lifetime
– Different materials and designs for various copolymer applications

LOW-PRESSURE PACKINGS
– Provides extra safety
– Avoids flow of ethylene into the distance piece
– Self-centering design

OIL SEALS
– Separate seals on crankgear and distance piece side

BEARINGS
– Large diameters for low specific load
– Expected lifetime > 15 years
– Tri-metal galvanic layers for increased wear protection

HIGH-PRESSURE PACKING CUPS
– Special design to withstand fretting
– Surface treated to avoid fissures

LOW-PRESSURE PACKINGS
– Provides extra safety
– Avoids flow of ethylene into the distance piece

INSTRUMENTATION (NOT ILLUSTRATED)
– Latest technology implemented
– For safe-guarding (protective circuits) and condition monitoring

CRANKSHAFT
– With camshaft design
– Without webs
– Without bores
– Rigid against torsion and bending

CRANKGEAR
– Three types to minimize cylinders in operation
– Robust design with low specific loads
– Welded construction for K-type
– Cast construction for H-types and F-types
– Separate oil tank, no oil sump

LARGE CROSS SECTIONS OF COOLING/FLUSHING PIPING
– Extra safety in case of a plunger failure

RUGGED DESIGN –
FOR DURABILITY
IN-HOUSE DESIGNED AND MANUFACTURED MAIN PARTS – FOR RELIABILITY

**CROSSHEAD FRAMES**
- Bottom guidance for easy service access
- Massive construction for low vibration level

**ELASTIC ROD COUPLINGS**
- Low tolerance connection for excellent guidance of the auxiliary guide and plunger

**AUXILIARY GUIDES**
- With elastic rod
- To eliminate undesired plunger movement
- For exact plunger alignment

**PLUNGER COUPLINGS**
- Simple taper design to avoid tractive forces
- For less adjustment work and easy access

**BURCKHARDT HYPROPACTM – CARTRIDGE SYSTEM**
- Pre-assembled module including base cup, high pressure cups, cups for the guide ring and the throttle ring, shrunk liner (cylinder) and head core (valve seat)
- For fast exchange and service

**DISTANCE PIECES**
- To prevent ethylene from entering the crankgear
- For increased safety
- Double-compartment design
- No explosion relief valve required
- Vented interspace for extra safety

**SAFETY DEVICES**
- Rupture disk provides extra safety in case of leakage of high pressure cups

**CYLINDER TIE BOLTS**
- Extra long and elastic design
- Allow safe gas decomposition

**HYPER COMPRESSORS**
### PERFORMANCE RANGE

![Graph showing the performance range of Hyper Compressors](image)

### TECHNICAL DATA AND DIMENSIONS

<table>
<thead>
<tr>
<th>Type</th>
<th>No. of Cylinders</th>
<th>Rated Power kW / hp</th>
<th>Width mm / in</th>
<th>Height mm / in</th>
<th>Length mm / in</th>
<th>Max. Pressure bara / psia</th>
<th>Plant Capacity (kt/a) / (mn lbs/a)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>H</strong></td>
<td>4</td>
<td>4'600 / 6'200</td>
<td>8'430 / 332</td>
<td>1'590 / 63</td>
<td>2'820 / 111</td>
<td>3'500 / 50'760</td>
<td>33 / 73</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>6'500 / 8'700</td>
<td></td>
<td>3'500 / 137</td>
<td>4'180 / 165</td>
<td></td>
<td>59 / 130</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>8'000 / 10'700</td>
<td>3'500 / 50'760</td>
<td>66 / 146</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>F</strong></td>
<td>4</td>
<td>8'600 / 11'500</td>
<td>9'750 / 384</td>
<td>1'950 / 77</td>
<td>3'350 / 132</td>
<td>3'500 / 50'760</td>
<td>69 / 152</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>12'900 / 17'300</td>
<td></td>
<td>4'250 / 167</td>
<td>128 / 282</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>17'000 / 22'800</td>
<td></td>
<td>5'150 / 202</td>
<td>137 / 300</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>20'000 / 26'850</td>
<td></td>
<td>6'050 / 238</td>
<td>206 / 450</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>K</strong></td>
<td>6</td>
<td>18'900 / 25'350</td>
<td>11'300 / 445</td>
<td>2'110 / 83</td>
<td>5'000 / 197</td>
<td>3'500 / 50'760</td>
<td>210 / 463</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>25'200 / 33'800</td>
<td></td>
<td>6'100 / 240</td>
<td>226 / 498</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>31'500 / 42'250</td>
<td></td>
<td>7'200 / 283</td>
<td>332 / 732</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>12</td>
<td>35'000 / 46'950</td>
<td></td>
<td>8'300 / 327</td>
<td>400 / 882</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>14</td>
<td>38'000 / 51'000</td>
<td></td>
<td>9'400 / 370</td>
<td>452 / 996*</td>
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</tr>
</tbody>
</table>

*Reference values based on the following assumption: suction pressure 270 bara (3'900 psia), discharge pressure 3'100 bara (5'000 psia), suction temperature 40 °C (104 °F), pure ethylene, 200 rpm, 8'000 operating hrs/a, reactor conversion rate 31%.

*Machine configurations for larger plant capacities upon specific request.
The nominal speed of Burckhardt Compression Hyper Compressors is 200 rpm in order to minimize the overall wear of the machine.

Burckhardt Compression also offers the corresponding booster/primary compressors. Our Process Gas Compressors are designed according to API 618 specifications and represent highest quality and reliability.
HYPER COMPONENTS FROM YOUR OEM
BEST QUALITY FOR HIGHEST SYSTEM AVAILABILITY

CUSTOMIZATION FROM THE HYPER COMPRESSOR MANUFACTURER

- Hyper Compressors are tailor-made – customization is the only way to find the best individual component characteristics for your Hyper Compressor
- Pulsation and vibration studies including compressor model with integrated cylinder stretch forces and pipings with supporting structures models of the interstage heat exchangers, preheater and reactor
- Instationary fluid dynamics simulations
- Extensive research resources
- Broad experience with more than 220 realized projects with different gas compositions, processes, additives and environmental conditions

PLUNGERS

- High demands on surface finish and tolerances
- Specifications and quality assurance by Burckhardt Compression
- Design and material selection based on decades of experience
- 1st stage: tungsten carbide plated (depending on pressure and customer preference)
- 2nd stage: solid tungsten carbide (depending on pressure)
- Unique one-touch connection without alignment

Component with highest mechanical stress
- Applied technology based on decades of experience
- Extremely high sealing efficiency and lifetime
- Pressure breakers with advanced design and improved functionality
- Experience with special design and material selection for various copolymer applications

- Provides extra safety
- Avoids flow of ethylene into the distance piece
- Meets environmental requirements
- Advanced tribological in-house research provides up-to-date materials for longest operating time

- Customized sizing for optimized efficiency
- FEM optimized flow and multi-poppet design for best performance and long lifetime
- Autofrettage treated to withstand high pressures

- In-house engineered design with hundreds of references
- One pump for one lubrication point for most effective lubricant distribution
- Multiple adjustment possibilities for each lubrication situation
EASE OF MAINTENANCE
SMART FEATURES
FOR SHORTEST DOWNTIME

DESIGNED FOR LOWEST MAINTENANCE

- Design with lowest number of cylinders in the market
- Resulting in minimized number of wear parts
- Low speed to reduce wear
- Advanced lubrication system for all main bearings and the entire cylinder assembly
- Easy and quick access to all wear parts

CROSSHEAD FRAME

- Bottom guidance for easy access to the entire crankcase
- Easy access to crankgear, crosshead, frame, auxiliary guide, elastic rod coupling and oil seals of distance piece
- Crosshead shoes can be removed without disassembling neither the distance piece nor the cylinders

BURCKHARDT HYROPACK™ – CARTRIDGE SYSTEM

- Pre-assembled unit including base cup, high pressure cups, cups for the guide ring and the throttle ring, shrunk liner (cylinder) and head core (valve seat)
- For fast exchange and service
- Special tools included

BURCKHARDT HYROPULL™ – INTEGRATED HYDRAULIC CYLINDER

- Pre-tensioning of the center bolt
- For quick disassembly of the cylinder
- No torsional stress to the cylinder
- Scope of supply includes hydraulic pump
EASY ACCESS TO THE CRANKGEAR
World’s most powerful single frame Hyper Compressor K12
LEADING COMPRESSOR TECHNOLOGY
FOR LOWEST LIFE CYCLE COSTS

Our Hyper Compressors are the result of the broad experience gained by Burckhardt Compression over many decades. The second to none design has been accomplished in close collaboration with our customers throughout the world. Based on their needs, Burckhardt Compression provides a robust and reliable compressor of Swiss engineering. Certified Swiss manufacturing, quality management and committed workforce ensure a constant high quality level.

INITIAL COSTS
The lowest number of cylinders in operation results in a reduction of parts and complexity. Together with latest advanced machining technology, highly efficient manufacturing processes and global sourcing, we are able to offer compressors at very competitive prices.

OPERATING COSTS
The high quality of our compressors results in a long MTBO and in low consumption of:
- Energy
- Lubricants

MAINTENANCE COSTS
Unpredicted downtimes are the main cost factor of a Hyper Compressor. We are the only one that can provide:
- Unique maintenance oriented design features
- Guaranteed lowest downtime

LOWEST LIFE CYCLE COSTS
The over-all result of our continuous development are compressors with lowest life cycle costs.

Plant: Nanjing
Country: China

“Our company BYC is located in China and is a joint venture between BASF and SINOPEC. We purchased two booster/primary compressors and two Hyper Compressors from Burckhardt Compression. The compressors are in operation since May 2005. Up to now, we are satisfied with the project management and the good quality of the compressors that represent high reliability – especially a long lifetime of the packings and valves. We appreciate the good aftersales service and the periodical visits of Burckhardt Compression. In case of any issues they provide strong and prompt technical support.

We are happy to have Burckhardt Compression as a partner.”

Guan Xinchun
Plant Maintenance Manager Nanjing
BASF-YPC Company Limited
MANUFACTURING
WITH STATE-OF-THE-ART MACHINING TECHNOLOGY

Cutting-edge 3D CNC Measurement Machine for quality inspection

Dörries Scharmann, Heavyspeed CNC Milling Machine
Centric table load: 40’000 kg, spindle stroke: 1’000 mm

Okuma MacTurn550, CNC Multitasking Center.
One of the 10 machining centers

Okuma MacTurn350, Multitasking Center. Fully automatic parts feeding

Dörries Scharmann, CNC Boring Mill
4 tables, spindle stroke: 600 mm
BURCKHARDT COMPRESSION
THE HYPER PIONEER WITH THOROUGH IN-HOUSE EXPERTISE ...
... FROM PRE-SALES TO FIELD OPTIMIZATION BOTH FOR EPC CONTRACTORS AND PLANT OPERATORS

RESEARCH & DEVELOPMENT
- Finite element analysis
- Research and testing of lubricants
- Mechatronics

SERVICES
- Engineering services
- Optimization
- Spare parts logistics
- Trouble shooting
- Revamps
- Field service
- Valve service
- Component repair
- Technical support
- Monitoring and diagnostics
- Training

COMPRESSOR DESIGN
- Pre-sales support
- Engineering analysis
- Feasibility study
- Selection and sizing
- Pulsation and vibration studies
- 3D CAD
- Compressor valves
- Rings and packings

PLANT ENGINEERING
- Contracting
- Customer and standard specifications
- Lubrication skid
- Cooling water skid
- Cooling/flushing skid
- Instrument and control, motors
- PLC programming

MANUFACTURING
- CAM in-house machining
- Purchasing
- Assembly
- Quality assurance
## SERVICES
### THE FULL RANGE

<table>
<thead>
<tr>
<th>BURCKHARDT VALVE SERVICE</th>
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<tbody>
<tr>
<td><strong>FAST VALVE SERVICE WITH EXTENSIVE GUARANTEE</strong></td>
</tr>
<tr>
<td>– Analysis of valve condition</td>
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<tr>
<td>– Tracking of valve history</td>
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<tr>
<td>– OEM valve engineering</td>
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<tr>
<td>– Valve cleaning and overhauls</td>
</tr>
<tr>
<td>– Complete quality inspection</td>
</tr>
<tr>
<td>– State-of-the-art leak test</td>
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<tr>
<td>– Root cause analysis</td>
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<tr>
<td>– Corrosion protection</td>
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<thead>
<tr>
<th>SPARE PARTS LOGISTICS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>OEM GUARANTEE AND BEST LIFE CYCLE COSTS</strong></td>
</tr>
<tr>
<td>– Original spare parts with OEM guarantee</td>
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<tr>
<td>– Spare parts frame agreements</td>
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<tr>
<td>– Stock recommendations</td>
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<tr>
<td>– Express service for emergencies</td>
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<tr>
<td>– Over 16'000 parts on stock</td>
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<tr>
<td>– 12 month guarantee</td>
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<tr>
<td>– Save time and money: use the Burckhardt e-Shop™ – the easy spare parts identification and ordering system</td>
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</tbody>
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<table>
<thead>
<tr>
<th>FIELD SERVICE</th>
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<tbody>
<tr>
<td><strong>ONSHORE AND OFFSHORE: BENEFIT FROM OUR SKILLED RECIP EXPERTS</strong></td>
</tr>
<tr>
<td>– On-site assembly and installation</td>
</tr>
<tr>
<td>– Erection/commissioning</td>
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<tr>
<td>– High safety standards – SCC and HUET certified</td>
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<tr>
<td>– Turn-key installations</td>
</tr>
<tr>
<td>– Start-up support</td>
</tr>
<tr>
<td>– Service contracts/preventive maintenance</td>
</tr>
<tr>
<td>– Plant overhaul/revision</td>
</tr>
<tr>
<td>– 12 month guarantee</td>
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</tbody>
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<thead>
<tr>
<th>TECHNICAL SUPPORT</th>
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</thead>
<tbody>
<tr>
<td><strong>PROFESSIONAL SUPPORT FROM OUR WELL TRAINED AND EXPERIENCED SPECIALISTS</strong></td>
</tr>
<tr>
<td>– Performance analysis for optimized and efficient compressor operation</td>
</tr>
<tr>
<td>– Start-up support</td>
</tr>
<tr>
<td>– Troubleshooting</td>
</tr>
<tr>
<td>– Root cause analysis</td>
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<tr>
<td>– Emergency availability 24/7</td>
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<tr>
<td>– On-site failure analysis</td>
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<tr>
<td>– Online diagnostic support</td>
</tr>
<tr>
<td>– Consulting</td>
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<thead>
<tr>
<th>COMPONENT REPAIR</th>
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<tbody>
<tr>
<td><strong>SAVE MONEY AND GET “AS NEW” GUARANTEE</strong></td>
</tr>
<tr>
<td>– Condition analysis</td>
</tr>
<tr>
<td>– Recommendations concerning which parts can be repaired or need to be replaced</td>
</tr>
<tr>
<td>– Incorporation of the latest technology where possible</td>
</tr>
<tr>
<td>– 12 month guarantee</td>
</tr>
<tr>
<td>– Repair of crossheads, piston rods, cylinder liners, bearings, pistons</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ENGINEERING SERVICES</th>
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</thead>
<tbody>
<tr>
<td><strong>SOPHISTICATED IN-HOUSE SIZING AND ANALYSIS TOOLS</strong></td>
</tr>
<tr>
<td>– State-of-the-art pulsation and vibration analysis</td>
</tr>
<tr>
<td>– Finite element analysis</td>
</tr>
<tr>
<td>– Unique analysis models for high pressure application</td>
</tr>
<tr>
<td>– Reverse engineering and reengineering for own as well as for other brand compressor systems</td>
</tr>
<tr>
<td>– Dynamic analysis for any compressor parts</td>
</tr>
</tbody>
</table>
### REVAMPS
**REJUVENATE OR TUNE YOUR COMPRESSOR**
- Modernizing
- Upgrades/retrofits
- Relocation of machines
- Debottlenecking
- Turn-key installations
- Operation mode studies for own as well as for other brand compressor systems
- Conversion from lubricated to non-lubricated conversions

### MONITORING AND DIAGNOSTICS
**EXTEND MEAN TIME BETWEEN OVERHAUL**
- Support for system evaluation
- Comprehensive customized service from diagnostic service to predictive maintenance
- Full-service agreements for maximum availability
- Online diagnostic services
- Broad experience through compressor installations in various processes

Burckhardt Compression recommends [PROGNOST](#)

### COMPRESSOR TECHNOLOGY TRAINING
**HAVE YOUR OWN COMPRESSOR SPECIALISTS**
- Theoretical and practical training from our compressor experts
- Training center with full-size equipment (Laby®, Process Gas and Hyper Compressor)
- Standard trainings, customer specific programs on request

### SERVICE CENTERS WORLDWIDE
Full range of services and top performing components through global organization and local service centers.

24 hours emergency:
+41 52 262 53 53
HYPER COMPRESSOR TRAINING
HAVE YOUR OWN HYPER SPECIALISTS

THE BURCKHARDT COMPRESSION TRAINING CENTER

Our Training Center features the complete range of Hyper Compressor service parts and components. It is the right place to train your staff for the demanding activities of a Hyper Compressor service without the stress of getting back into LDPE production.

For more detailed information about training, please contact:
Tel: +41 52 262 57 39
training@burckhardtcompression.com
www.burckhardtcompression.com/training

WHAT WE CAN OFFER YOU IN OUR TRAINING
– 1–5 days intensive training including compressor specific information
– Theoretical advice and practical training
– Full size equipment
– Qualified supervision
– Full documentation
– Training of all operations until perfect
– In a professional environment

We also offer customized trainings on-site.
MONITORING AND DIAGNOSTICS
CRYSTAL CLEAR INFORMATION FOR ADVANCED OPERATION

Online condition monitoring and diagnostics of compressors in LDPE service demand a highly adaptable and reliable technology. PROGNOST®-NT is the leading diagnostic system of booster/primary and secondary compressors worldwide.

It has been chosen as the No.1 OEM and retrofit solution. More than 60 compressors in LDPE service are equipped with PROGNOST®-NT today.

TECHNOLOGY HIGHLIGHTS

- Reliable and super-fast machinery protection functions using an intelligent shutdown logic.
- The Early Failure Detection module identifies mechanical defects in early stages. Clear text messages with accurate information about component damages (including location and probability) are supporting the maintenance decision.
- Continuous Wear Monitoring avoids unplanned machine stops and allows full component utilization.
- PROGNOST® Efficiency Optimization is based on dynamic p-V analyses and automatically informs about sealing problems even within Hyper Compressor cylinders.
- Integration of PROGNOST®-NT into existing DCS enables an automatic, operating condition based threshold monitoring to avoid false alarms.
- Frame vibration
- DCS (distributed control system) values e.g. temperature, line pressure
- Acceleration and vibration sensors
- Strain gauge rings for high pressure p-V diagrams
- Horizontal and vertical plunger vibration
RECIPROCATING COMPRESSORS
LEADING TECHNOLOGY FOR LOWEST LIFE CYCLE COSTS

Compressor valves
Redura® rings & packings
Capacity control systems
Capital parts
Labyrinth piston compressor components
Hyper/secondary compressor components

COMPRESSOR COMPONENTS
BEST PERFORMANCE AND LONGEST LIFETIME

Burckhardt Valve Service
Spare parts logistics
Field service
Technical support
Revamps & upgrades
Component repair
Condition monitoring & diagnostics
Training

SERVICES
THE FULL RANGE

Burckhardt Compression AG
CH-8404 Winterthur
Switzerland
Tel.: +41 52 262 55 00
Fax: +41 52 262 00 51
24-hour emergency tel.: +41 52 262 53 53
info@burckhardtcompression.com
www.burckhardtcompression.com

Your local contact

Compressors for a Lifetime™